

WELDING ELECTRODES

A versatile, deep penetrating steel electrode with smooth, stable arc characteristics. It is used for the welding of mild steels, galvanized and some low alloy steels. The coating produces a forceful, spray-type arc, resulting in deep penetrating welds. The slag is thin and easily removable.

Class E6013 blue rutile coated electrodes suitable for welding Carbon and C-Mn steels with medium mechanical properties.

Typical Application: Vehicles, ship building and repair, sheet metal, build-up of over machined and worn mild steel surfaces, general light fabrication.

- Soft arc therefore suitable for relatively thin plates and bridging wide gaps
- All position electrode including vertical down
- Rutile general purpose

| | PRODUCT | DESCRIPTION |
|---|----------------|--------------------------|
| 1 | JEFWR2.5-2.5KG | 2.5 x 350mm Welding Rods |
| 2 | JEFWR3.2-2.5KG | 3.2 x 350mm Welding Rods |
| 3 | JEFWR4.0-2.5KG | 4.0 x 400mm Welding Rods |









